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DP IB Business Management: SL



5.3 Location

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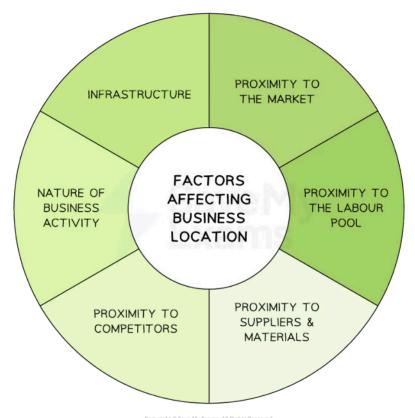
Choosing a Production Location

Your notes

Factors Influencing the Production Location

- Choosing a good production location can have **significant impacts on a business**.
- A range of factors influence the location a business chooses for production

Diagram: factors affecting business location



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Production locations are affected by multiple factors and if a business chooses the wrong location, it can fail

Factors Influencing Choice of Production Location

Factor	Explanation



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Proximity to the market	 Refers to the distance between the business location and the target market Locating near the market reduces transportation costs and increases its accessibility to potential customers
Proximity to labour	 Refers to the availability of qualified and skilled workers in the area Businesses often locate in areas with a high concentration of skilled labour to ensure that they have access to the necessary workforce to run their operations efficiently
Proximity to materials	 Refers to the availability of raw materials and supplies needed for the business which will help to minimise transportation costs
Proximity to competitors	 May be desired (or not) to take advantage of a shared customer base or to differentiate themselves by offering unique products or services
The nature of the business activity	 Different types of businesses have different requirements in terms of space, infrastructure, and accessibility E.g. A manufacturing plant may require a large space for equipment and a loading dock for shipping and receiving goods, while a service business such as a law firm may require less space and more accessible office locations
Infrastructure	 Includes transport and electronic networks that allow for products to be supplied either physically or online Online businesses rely on a fast and reliable internet connection Good transport links provided by major trunk roads and efficient rail links are particularly important for businesses that require an effective logistics network E.g. An online fashion retailer will gain a competitive advantage if it is able to deliver products quickly to customers so the location of its distribution hub is likely to be close to the motorway network





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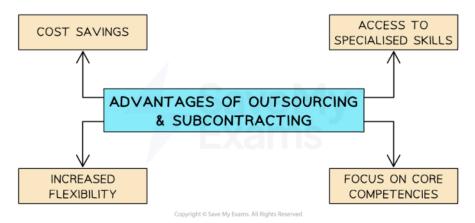
Reorganising Production

Your notes

Outsourcing & Subcontracting

- Outsourcing is the process where a business delegates specific business activities (IT, customer support, HR etc) to external service providers
 - Businesses choose to outsource these functions to reduce costs, access specialised expertise, or focus on core competencies
- Subcontracting occurs when specific parts of a larger project or contract are assigned to thirdparties
 - The business remains responsible for the overall project or contract but certain components or tasks are delegated to other companies/individuals with specialised skills

Diagram: advantages of outsourcing and subcontracting



Outsourcing and subcontracting offer a range of benefits to businesses

Cost savings

 Businesses can often reduce expenses associated with operations such as hiring and training employees, maintaining infrastructure and managing IT systems

Access to specialised skills

• External specialists have resources that the business lacks internally which allows it to benefit from the knowledge and experience of industry specialists as and when required

Increased flexibility



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 They can provide greater flexibility to scale their operations up or down based on demand fluctuations which is particularly valuable in industries with seasonal or unpredictable demand

Focus on core competencies

 Businesses can concentrate their resources and efforts on their core competencies where they can add value

Limitations of outsourcing and subcontracting

Quality control

 Using external providers makes it harder to ensure consistent quality and adherence to company standards

Loss of control

Handing direct control over those activities to others outside of the business may be risky.
 Companies must carefully select reliable partners and establish clear contractual terms to protect their interests

Data security and confidentiality

 Sharing sensitive information outside of the business introduces potential risks to data security and confidentiality

Communication and cultural differences

Using global providers may result in language barriers or problems with time zone differences.
 Cultural differences may present communication challenges

Offshoring

- Offshoring occurs when a business **sets up operations in another country** to carry out certain business processes so as to:
 - Take advantage of lower labour costs
 - Gain access to specialised skills
 - Expand into new markets
- Common examples of offshoring practices include call centres in foreign countries, software development teams or manufacturing plants established in countries with cheaper labour

Evaluation of Offshoring

Advantages	Disadvantages
■ Labour costs are often lower in offshore	Offshoring can present challenges in terms of
locations which reduces costs (salaries,	communication and language differences

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benefits etc)

- Allows businesses to tap into skilled labour that may not be readily available domestically
- By offshoring operations to different time zones, businesses can take advantage of 24/7 operations and provide better customer support
- By establishing a presence in a foreign country, businesses can gain local market insights, develop relationships with customers and spot new growth opportunities

which may result in delays

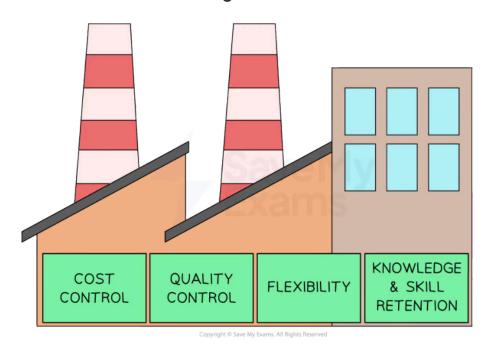
- Maintaining quality control can be more challenging when operations are moved offshore
- Offshoring involves sharing sensitive information and intellectual property with external parties which may raise concerns about data security or confidentiality
- Offshoring can result in domestic job losses as operations are shifted to lower-cost locations



Insourcing

- Insourcing is where a business assigns tasks to individuals within the organisation which were previously outsourced
- There are several reasons why businesses may choose to insource certain activities

Diagram: reasons for insourcing



Reasons to take back control through insourcing

Cost control

Insourcing can be a cost-saving strategy as it eliminates the need to pay external specialists

Your notes

Quality control

 A business retains direct control over the quality of work being produced and may find it easier to establish their own standards

Flexibility

 It provides the business with greater flexibility to respond to changing business needs, so can adjust workflows and adapt to new challenges

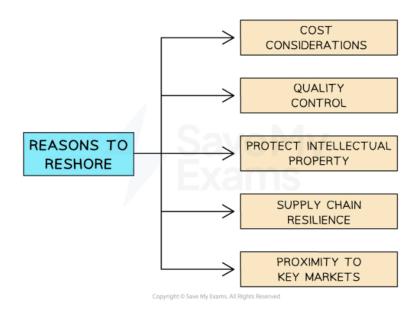
Knowledge and skill retention

 Businesses can develop specialised skills within their own workforce, which can also reduce the risk of intellectual property breaches

Reshoring

- Reshoring occurs when a business brings back its production activities to its home country from abroad
- It involves reversing the previous decision to offshore or outsource those activities to another country
- There are several reasons why a company may choose to reshore its operations

Diagram: reasons to reshore



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Reasons for a business to reshore its operations



Cost considerations

 The initial cost advantages of offshoring may reduce due to factors such as rising labour or transportation costs in the foreign country

Quality control

 By reshoring, companies can have better control over the manufacturing processes and ensure higher quality control standards, which may lead to improved customer satisfaction

Intellectual property protection

 By bringing manufacturing back to their home country, they can reduce the risk of intellectual property theft

Supply chain resilience

- The COVID-19 pandemic highlighted the vulnerabilities of global supply chains when disruptions in transportation, logistics and international trade led to delays and shortages of critical goods
- Reshoring reduces dependence on foreign suppliers

Market proximity

Can allow companies to be closer to their target markets, which can lead to faster delivery times,
 reduced transportation costs and improved responsiveness to customer demands