

SLIB Chemistry



How Much? The Amount of Chemical Change

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Balancing Equations

Your notes

Balancing Equations

- A symbol equation is a shorthand way of describing a chemical reaction using chemical symbols to show the number and type of each atom in the reactants and products
- A word equation is a longer way of describing a chemical reaction using only words to show the reactants and products

Balancing equations

- During chemical reactions, atoms cannot be created or destroyed
- The number of each atom on each side of the reaction must therefore be the same
 - E.g. the reaction needs to be **balanced**
- When balancing equations remember:
 - Not to change any of the formulae
 - To put the numbers used to balance the equation in front of the formulae
 - To balance firstly the carbon, then the hydrogen and finally the oxygen in combustion reactions of organic compounds
- When balancing equations follow the following the steps:
 - Write the formulae of the reactants and products
 - Count the numbers of atoms in each reactant and product
 - Balance the atoms one at a time until all the atoms are balanced
 - Use appropriate state symbols in the equation
- The physical state of reactants and products in a chemical reaction is specified by using state symbols
 - (s) solid
 - (I) liquid
 - (g) gas
 - (aq) aqueous



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Worked example

Balance the following equation:

Magnesium + Oxygen → Magnesium oxide

Answer:

Step 1: Write out the symbol equation showing reactants and products

$$Mg + O_2 \rightarrow MgO$$

Step 2: Count the numbers of atoms in each reactant and product

	Mg	0
Reactants	1	2
Products	1	1

Step 3: Balance the atoms one at a time until all the atoms are balanced

$$2Mg + O_2 \rightarrow 2MgO$$

This is now showing that 2 moles of magnesium react with 1 mole of oxygen to form 2 moles of magnesium oxide

Step 4: Use appropriate **state symbols** in the fully balanced equation

$$2Mg(s) + O_2(g) \rightarrow 2MgO(s)$$





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Worked example

 $1. \, Write \, a \, balanced \, symbol \, equation \, for \, the \, following \, equation \,$

zinc + copper(II) sulfate → zinc sulfate + copper

Answer

Step 1: To balance the equation, write out the symbol equation showing reactants and products

Step 2: Count the numbers of atoms in each reactant and product. The equation is already balanced

	Zn	Cu	S	0
Reactants	1	1	1	4
Products	1	1	1	4

Step 3: Use appropriate **state symbols** in the equation

$$Zn(s) + CuSO_4(aq) \rightarrow ZnSO_4(aq) + Cu(s)$$





Reacting Mass Calculations

Your notes

Reacting Mass Calculations

• The number of moles of a substance can be found by using the following equation:

number of moles =
$$\frac{\text{mass of substance in grams}}{\text{molar mass (g mol}^{-1})}$$

- It is important to be clear about the type of particle you are referring to when dealing with moles
 - E.g. 1 mole of CaF₂ contains one mole of CaF₂ **formula units**, but one mole of Ca²⁺ and two moles of F⁻**ions**

Reacting masses

- The **masses** of reactants are useful to determine how much of the reactants **exactly** react with each other to prevent waste
- To calculate the reacting masses, the chemical equation is required
- This equation shows the ratio of moles of all the reactants and products, also called the **stoichiometry**, of the reaction
- To find the mass of products formed in a reaction the following pieces of information are needed:
 - The mass of the reactants
 - The molar mass of the reactants
 - The balanced equation

Calculate the mass of magnesium oxide that can be made by completely burning 6.0 g of magnesium in oxygen.

magnesium (s) + oxygen (g) → magnesium oxide (s)

Answer:

Step 1: The symbol equation is:

$$2Mg(s) + O_2(g) \rightarrow 2MgO(s)$$

Step 2: The relative atomic masses are:

magnesium: 24.31 oxygen: 16.00

Step 3: Calculate the moles of magnesium used in reaction

number of moles =
$$\frac{6.0 \text{ g}}{24.31 \text{ g mol}^{-1}}$$
 = 0.25 mol

Step 4: Find the ratio of magnesium to magnesium oxide using the balanced chemical equation

	Magnesium	Magnesium oxide
Mol	2	2
Ratio	1	1
Change in mol	-0.25	+0.25

Therefore, **0.25** mol of MgO is formed

Step 5: Find the mass of magnesium oxide

 $mass = mol \times M$

 $mass = 0.25 \, mol \, x \, 40.31 \, g \, mol^{-1}$

mass = 10.08 g

Therefore, mass of magnesium oxide produced is 10 g (2 sig figs)

Your notes

Calculate the mass of aluminium, in tonnes, that can be produced from 51 tonnes of aluminium oxide. The equation for the reaction is:

$$2Al_2O_3 \rightarrow 4Al + 3O_2$$

Answer:

Step 1: Calculate the moles if aluminium oxide used

mass of
$$Al_2O_3$$
 in $g = 51 \times 10^6 = 51,000,000$ g

moles =
$$\frac{51,000,000 \text{ g}}{101.96 \text{ g mol}^{-1}} = 500,196.16 \text{ mol}$$

Step 2: Find the ratio of Al₂O₃ to Al using the molar ratio from the balanced equation

2Al₂O₃: 4Al

Ratio is thus 1:2

So 500,196.16 mol moles of Al_2O_3 produces 100,0392.31 moles of Al_2O_3 produces 100,0392.31 moles of Al_2O_3

Step 3: Calculate mass of Al

 $mass = Moles \times M_r$

 $mass = 1,000,392.31 \, mol \times 26.98 \, g \, mol^{-1} = 26,990,584.54 \, g$

Step 4: Convert mass from grams to tonnes

$$\frac{26,990,584.54 \text{ g}}{10^6} = 26.99 \text{ tonnes}$$



Examiner Tip

As long as you are consistent it doesn't matter whether you work in grams or tonnes or any other mass unit as the reacting masses will always be in proportion to the balanced equation.





Avogadro's Law & Molar Volume of Gas

Your notes

Avogadro's Law & Molar Volume of Gas

Volumes of gases

- In 1811 the Italian scientist Amedeo **Avogadro** developed a theory about the volume of gases
- Avogadro's law (also called Avogadro's hypothesis) enables the mole ratio of reacting gases to be determined from volumes of the gases
- Avogadro deduced that equal volumes of gases must contain the same number of molecules
- At standard temperature and pressure(STP) one mole of any gas has a volume of 22.7 dm³
- The units are normally written as **dm³ mol**⁻¹(since it is 'per mole')
- The conditions of **STP** are
 - a temperature of 0°C (273 K)
 - a pressure of 100 kPa

Stoichiometric relationships

- The stoichiometry of a reaction and Avogadro's Law can be used to deduce the exact volumes of gaseous reactants and products
 - Eg. in the **combustion** of 50 cm³ of propane, the volume of oxygen needed is (5 x 50) 250 cm³, and (3 x 50) 150 cm³ of carbon dioxide is formed, using the ratio of propane: oxygen: carbon dioxide, which is 1: 5: 3 respectively, as seen in the equation

$$C_3H_8(g) + 5O_2(g) \rightarrow 3CO_2(g) + 4H_2O(I)$$

 Remember that if the gas volumes are not in the same ratio as the coefficients then the amount of product is determined by the limiting reactant so it is essential to identify it first

What is the total volume of gases remaining when 70 cm³ of ammonia is combusted completely with 50 cm³ of oxygen according to the equation shown?

$$4NH_3(g) + 5O_2(g) \rightarrow 4NO(g) + 6H_2O(I)$$

Answer:

Step 1: From the equation deduce the molar ratio of the gases, which is NH₃:O₂:NO or 4:5:4 (water is not included as it is in the liquid state)

Step 2: We can see that oxygen will run out first (the limiting reactant) and so 50 cm³ of O₂ requires 4/5 $x 50 \text{ cm}^3 \text{ of NH}_3 \text{ to react} = 40 \text{ cm}^3$

Step 3: Using Avogadro's Law, we can say 40 cm³ of NO will be produced

Step 4: There will be $70-40 = 30 \text{ cm}^3 \text{ of NH}_3 \text{ left over}$

Therefore the total remaining volume will be $40 + 30 = 70 \text{ cm}^3 \text{ of gases}$



Examiner Tip

Since gas volumes work in the same way as moles, we can use the 'lowest is limiting' technique in limiting reactant problems involving gas volumes. This can be handy if you are unable to spot which gas reactant is going to run out first. Divide the volumes of the gases by the cofficients and whichever gives the lowest number is the **limiting reactant**

- E.g. in the previous problem we can see that
 - For NH₃ 70/4 gives 17.5
 - For $O_2 50/5$ gives 10, so **oxygen is limiting**

Molar Gas Volume

- The **molar gas volume** of 22.7 dm³ mol⁻¹ can be used to find:
 - The volume of a given number of moles of gas:

volume of gas (dm^3) = amount of gas $(mol) \times 22.7 dm^3 mol^{-1}$

• The number of moles of a given volume of gas:

amount of gas (moles) =
$$\frac{\text{volumes of gas in dm}^3}{22.7 \text{ dm}^3 \text{ mol}^{-1}}$$

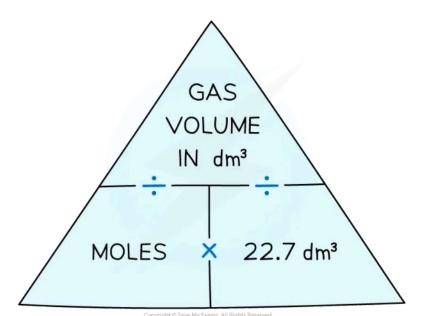
• The relationships can be expressed using a formula triangle

Gas formula triangle





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To use the gas formula triangle cover the one you want to find out about with your finger and follow the instructions



Worked example

What is the volume occupied by 3.0 moles of hydrogen at stp?

Answer:

volume of gas (dm^3) = amount of gas $(mol) \times 22.7 dm^3 mol^{-1}$

 $3.0 \, \text{mol} \, x \, 22.7 \, \text{dm}^3 \, \text{mol}^{-1} = \frac{68 \, \text{dm}^3}{1}$

How many moles are in the following volumes of gases?

- 1.7.2 dm³ of carbon monoxide
- 2.960 cm³ of sulfur dioxide

Answer 1:

Step 1: Use the formula

amount of gas (moles) =
$$\frac{\text{volumes of gas in dm}^3}{22.7 \text{ dm}^3 \text{ mol}^{-1}}$$

amount of gas (moles) =
$$\frac{7.2 \text{ dm}^3}{22.7 \text{ dm}^3 \text{ mol}^{-1}} = 0.32 \text{ mol}$$

Answer 2

Step 1: Convert the volume from cm³ to dm³

$$\frac{960}{1000} = 0.960 \, \text{dm}^3$$

Step 2: Use the formula

amount of gas (moles) =
$$\frac{0.960 \text{ dm}^3}{22.7 \text{ dm}^3 \text{ mol}^{-1}}$$
 = $4.22 \times 10^{-2} \text{ mol}$





Concentration Calculations

Your notes

Concentration Calculations

Titrations

- Volumetric analysis is a process that uses the volume and concentration of one chemical reactant (a standard solution) to determine the concentration of another unknown solution
- The technique most commonly used is a **titration**
- The volumes are measured using two precise pieces of equipment, a volumetric or graduated pipette and a burette
- The steps in a titration are:
 - Measuring a known volume (usually 20 or 25 cm³) of one of the solutions with a volumetric or graduated pipette and placing it into a conical flask
 - The other solution is placed in the **burette**
 - A few drops of the **indicator** are added
 - The tap on the **burette** is carefully opened and the solution added, portion by portion, to the **conical flask** until the **indicator** just changes colour
 - Multiple trials are carried out until **concordant** results are obtained

Calculating concentration

- Concentration calculations involve bringing together the skills and knowledge you have acquired in molar concentration and applying them to problem solving
- You should be able to easily convert between moles, mass, concentrations and volumes (of solutions and gases)
- The four steps involved in problem solving are:
 - write the balanced equation for the reaction
 - determine the mass/moles/concentration/volume of the of the substance(s) you know about
 - use the balanced equation to deduce the mole ratios of the substances present
 - calculate the mass/moles/concentration/volume of the of the unknown substance(s)

25.0 cm³ of 0.050 mol dm⁻³ sodium carbonate was completely neutralised by 20.0 cm³ of dilute hydrochloric acid. Calculate the concentration in mol dm⁻³ of the hydrochloric acid.

Answer:

Step 1: Write the balanced equation for the reaction

$$Na_2CO_3 + 2HCI \rightarrow 2NaCI + H_2O + CO_2$$

Step 2: Determine the moles of the known substance, in this case sodium carbonate. Don't forget to divide the volume by 1000 to convert cm³ to dm³

moles = volume x concentration

amount (Na₂CO₃) = $0.0250 \text{ dm}^3 \times 0.050 \text{ mol dm}^{-3} = 0.00125 \text{ mol}$

Step 3: Use the balanced equation to deduce the mole ratio of sodium carbonate to hydrochloric acid:

1 mol of Na₂CO₃ reacts with 2 mol of HCl, so the mole ratio is 1:2

Therefore 0.00125 moles of Na₂CO₃ react with 0.00250 moles of HCl

Step 4: Calculate the concentration of the unknown substance, hydrochloric acid

concentration =
$$\frac{\text{moles}}{\text{volume}}$$

concentration (HCl) =
$$\frac{0.00250 \text{ mol}}{0.0200 \text{ dm}^3}$$
 = 0.125 mol dm⁻³



Calculate the volume of hydrochloric acid of concentration 1.0 mol dm $^{-3}$ that is required to react completely with 2.5 g of calcium carbonate.

Answer:

Step 1: Write the balanced equation for the reaction

$$CaCO_3 + 2HCI \rightarrow CaCl_2 + H_2O + CO_2$$

Step 2: Determine the moles of the known substance, calcium carbonate

Amount of CaCO₃ =
$$\frac{2.5 \text{ g}}{100.09 \text{ g mol}^{-1}} = 0.025 \text{ mol}$$

Step 3: Use the balanced equation to deduce the mole ratio of calcium carbonate to hydrochloric acid:

1 mol of CaCO₃ requires 2 mol of HCl

So 0.025 mol of CaCO₃ requires 0.050 mol of HCl

Step 4: Calculate the volume of HCl required

Volume of HCI =
$$\frac{\text{moles}}{\text{concentration}} = \frac{0.050 \text{ mol}}{1.0 \text{ mol dm}^{-3}} = 0.050 \text{ dm}^3$$

Examiner Tip

When performing titration calculations using monoprotic acids (meaning one H+) such as HCI, the number of moles of the acid and alkali will be the same. This allows you to use the relationship

$$C_1V_1 = C_2V_2$$

where C_1 and V_1 are the concentration and volume of the acid and C_2 and V_2 are the concentration and volume of the alkali. There is no need to convert the units of volume to dm³ as this is a ratio. Simply rearrange the formula to solve for the unknown quantity.



A 0.675 g sample of a solid acid, HA, was dissolved in distilled water and made up to 100.0 cm³ in a volumetric flask. 25.0 cm³ of this solution was titrated against 0.100 mol dm⁻³ NaOH solution and 12.1 cm³ were required for complete reaction. Determine the molar mass of the acid.

Answer:

Step 1: Write the equation for the reaction

$$HA(aq) + NaOH(aq) \rightarrow NaA(aq) + H_2O(I)$$

Step 2: Calculate the number of moles of the NaOH

$$n(NaOH)_{sample} = \left(\frac{12.1 \text{ cm}^3}{1000}\right) \text{dm}^3 \times 0.100 \text{ mol dm}^{-3} = 1.21 \times 10^{-3} \text{ mol}$$

Step 3: Deduce the number of moles of the acid

Since the acid is monoprotic the number of moles of HA is also 1.21×10^{-3} mol

This is present in 25.0 cm³ of the solution

Step 4: Scale up to find the amount in the original solution

$$n(NaOH)_{original} = \frac{1.21 \times 10^{-3} \text{ mol} \times 100.0 \text{ cm}^3}{25.0 \text{ cm}^3} = 4.84 \times 10^{-3} \text{ mol}$$

Step 5: Calculate the molar mass

$$moles = \frac{mass}{molar mass}$$

molar mass =
$$\frac{\text{mass}}{\text{moles}} = \frac{0.675 \text{ g}}{4.84 \times 10^{-3}} = 139 \text{ g mol}^{-1}$$

Back titration

- A back titration is a common technique used to find the concentration or amount of an unknown substance indirectly
- The principle is to carry out a reaction with the unknown substance and an excess of a further reactant such as an acid or an alkali
- The excess reactant, after reaction, is then analysed by titration and the mole ratios are used to deduce the moles or concentration of the original substance being analysed



The percentage by mass of calcium carbonate, CaCO₃, in a sample of marble was determined by adding excess hydrochloric acid to ensure that all the calcium carbonate had reacted. The excess acid left was then titrated with aqueous sodium hydroxide. A student added 27.20 cm³ of 0.200 mol dm⁻³ HCl to 0.188 g of marble. The excess acid required 23.80 cm³ of 0.100 mol dm⁻³ NaOH for neutralisation. Calculate the percentage of calcium carbonate in the marble.

Answer:

Step 1: Write the equation for the titration reaction:

$$HCI(aq) + NaOH(aq) \rightarrow NaCI(aq) + H2O(I)$$

Step 2: Calculate the number of moles of the NaOH

 $n(NaOH) = 0.02380 \text{ dm}^3 \times 0.100 \text{ mol dm}^{-3} = 2.380 \times 10^{-3} \text{ mol}$

Step 3: Deduce the number of moles of the excess acid

Since the reacting ratio is 1:1 the number of moles of HCl is also 2.380 x 10⁻³ mol

Step 4: Find the amount of HCI in the original solution and then the amount reacted

 $n(HCI)_{original} = 0.02720 \text{ dm}^3 \times 0.200 \text{ mol dm}^{-3} = 5.440 \times 10^{-3} \text{ mol}$

 $n(HCI)_{reacted} = 5.440 \times 10^{-3} \text{ mol} - 2.380 \times 10^{-3} \text{ mol} = 3.060 \times 10^{-3} \text{ mol}$

Step 5: Write the equation for the reaction with the calcium carbonate

 $2HCl(aq) + CaCO_3(s) \rightarrow CaCl_2(aq) + CO_2(q) + H_2O(l)$

Step 6: Deduce the number of moles of the calcium carbonate that reacted

Since the reacting ratio is 2:1 the number of moles of $CaCO_3$ is $(3.060 \times 10^{-3} \text{ mol}) \div 2$

 $n(CaCO_3) = 1.530 \times 10^{-3} \text{ mol}$

Step 7: Calculate the mass of calcium carbonate in the sample of marble

mass = moles x molar mass = $1.530 \times 10^{-3} \text{ mol } \times 100.09 \text{ g mol}^{-1} = 0.1531 \text{ g}$

Step 8: Calculate the percentage of calcium carbonate in the marble

Percentage of CaCO₃ in marble = $\frac{0.1531 \times 100}{0.188}$ = 81.5%





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Examiner Tip

Rounding off when you take averages. When you have an average of burette readings that comes to three decimal places, e.g. $(23.20 \text{ cm}^3 + 23.25 \text{ cm}^3) \div 2 = 23.225 \text{ cm}^3$

You CANNOT show more than two decimal places because that would make the average more precise than the readings.

To manage this situation you need to follow a simple rule. If the last digit is between a 5 and 9 then you round up; if the digit is between 0 and 4 you round down. So in this case the value recorded would be $23.23 \, \text{cm}^3$



Limiting & Excess Reactants

Your notes

Limiting & Excess Reactants

Excess & limiting reactants

- Sometimes, there is an excess of one or more of the reactants (excess reactant)
- The reactant which is not in excess is called the limiting reactant
- To determine which reactant is limiting:
 - The number of moles of the reactants should be calculated
 - The ratio of the reactants shown in the equation should be taken into account eg:

$$C + 2H_2 \rightarrow CH_4$$

- What is limiting when 10 mol of carbon are reacted with 3 mol of hydrogen?
 - Hydrogen is the limiting reactant and since the ratio of C: H₂ is 1:2 only 1.5 mol of C will react with 3 mol of H₂

Worked example

 $9.2\,\mathrm{g}$ of sodium metal is reacted with $8.0\,\mathrm{g}$ of sulfur to produce sodium sulfide, $\mathrm{Na_2S}$. Which reactant is in excess and which is limiting?

Answer:

Step 1: Calculate the moles of each reactant

number of moles (Na) =
$$\frac{9.2 \text{ g}}{22.99 \text{ g mol}^{-1}} = 0.40 \text{ mol}$$

number of moles (S) =
$$\frac{8.0 \text{ g}}{32.07 \text{ g mol}^{-1}} = 0.25 \text{ mol}$$

Step 2: Write the balanced equation and determine the coefficients

$$2Na + S \rightarrow Na_2S$$

Step 3: Divide the moles by the coefficient and determine the limiting reagent

- divide 0.40 moles of Na by 2, giving 0.20 lowest
- divide 0.25 moles of S by 1, giving 0.25

Therefore, sodium is limiting and sulfur is in excess



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Examiner Tip

An easy way to determine the limiting reactant is to find the moles of each substance and divide the moles by the coefficient in the equation. The **lowest** number resulting is the **limiting reactant**

- In the example above:
 - divide 10 moles of C by 1, giving 10
 - divide 3 moles of H by 2, giving 1.5, so hydrogen is limiting





Percentage Yield Calculations

Your notes

Percentage Yield Calculations

Percentage yield

- In a lot of reactions, not all reactants react to form products which can be due to several factors:
 - Other reactions take place simultaneously
 - The reaction does not go to **completion**
 - Products are **lost** during separation and purification
- The **percentage yield** shows how much of a particular product you get from the reactants compared to the maximum theoretical amount that you can get:

percentage yield =
$$\frac{\text{actual yield}}{\text{theoretical yield}} \times 100$$

- The actual yield is the number of moles or mass of product obtained experimentally
- The **theoretical yield** is the number of moles or mass obtained by a reacting mass calculation

In an experiment to displace copper from copper(II) sulfate, 6.5 g of zinc was added to an excess of copper(II) sulfate solution. The resulting copper was filtered off, washed and dried. The mass of copper obtained was 4.8 g.

Calculate the percentage yield of copper.

Answer:

Step 1: The balanced symbol equation is:

$$Zn(s) + CuSO_4(aq) \rightarrow ZnSO_4(aq) + Cu(s)$$

Step 2: Calculate the amount of zinc reacted in moles

number of moles =
$$\frac{6.5 \text{ g}}{65.4 \text{ g mol}^{-1}}$$
 = 0.10 mol

Step 3: Calculate the maximum amount of copper that could be formed from the molar ratio:

Since the ratio of Zn (s) to Cu (s) is 1:1 a maximum of 0.10 moles can be produced

Step 4: Calculate the maximum mass of copper that could be formed (theoretical yield)

mass = mol x M
mass =
$$0.10 \text{ mol x } 63.55 \text{ g mol}^{-1}$$

mass = $6.4 \text{ g } (2 \text{ sig figs})$

Step 5: Calculate the percentage yield of copper

percentage yield =
$$\frac{4.8 \text{ g}}{6.4 \text{ g}} \times 100 = 75\%$$





Atom Economy

Your notes

Atom Economy

- The atom economy of a reaction shows how many of the atoms used in the reaction become the desired product
 - The rest of the atoms or mass is wasted
- It is found directly from the balanced equation by calculating the M_r of the desired product

Atom economy =
$$\frac{\text{molecular mass of desired product}}{\text{sum of molecular masses of all reactants}} \times 100$$

- In addition reactions, the atom economy will always be 100%, because all of the atoms are used to make the desired product
 - Whenever there is only one product, the atom economy will always be 100%
- For example, in the reaction between ethene and bromine:

$$CH_2=CH_2+Br_2\rightarrow CH_2BrCH_2Br$$

- The atom economy could also be calculated using mass, instead or M_r
- In this case, you would divide the mass of the desired product formed by the total mass of all reactants, and then multiply by 100
- Efficient processes have high atom economies and are important to sustainable development
 - They use fewer resources
 - Create less waste
- As well as atom economy and percentage yield there are other factors that can be used to gauge the efficiency of a chemical process
 - Rate
 - Quantities of reagents such as catalysts and solvents
 - Energy uses
 - Economic efficiency

Ethanol can be produced by various reactions, such as:

Hydration of ethene: $C_2H_4 + H_2O \rightarrow C_2H_5OH$

Substitution of bromoethane: $C_2H_5Br + NaOH \rightarrow C_2H_5OH + NaBr$

Explain which reaction has a higher atom economy.

Answer:

Hydration of ethene has a higher atom economy (of 100%) because all of the reactants are converted into products, whereas the substitution of bromoethane produces NaBr as a waste product



Worked example

Quantitative atom economy

The blast furnace uses carbon monoxide to reduce iron(III) oxide to iron.

$$Fe_2O_3 + 3CO \rightarrow 2Fe + 3CO_2$$

Calculate the atom economy for this reaction, assuming that iron is the desired product.

 $(A_r/M_r \text{ data: Fe}_2O_3 = 159.6, CO = 28.0, Fe = 55.8, CO_2 = 44.0)$

Answer:

Step 1: Write the equation:

Atom economy =
$$\frac{\text{molecular mass of desired product}}{\text{sum of molecular masses of ALL reactants}} \times 100$$

Step 2: Substitute values and evaluate:

Atom economy =
$$\frac{2 \times 55.8}{159.6 + (3 \times 28.0)} \times 100 = 45.8\%$$



Examiner Tip

Careful: Sometimes a question may ask you to show your working when calculating atom economy.

In this case, even if it is an addition reaction and it is obvious that the atom economy is 100%, you will still need to show your working.

